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Abstract

(in conjunction with Fig. 2)

5 In the production of (cigarette) packs of the hinge-lid-box type with round edges, preliminary deformation of blanks (10) is desirable for producing hinge-lid boxes of satisfactory quality. The preliminary deformation of the round edges takes place in the region of a rounding turret (18) during transportation of the blanks (10). The latter are deformed back into an essentially planar starting position upon leaving the rounding turret (18) and thereafter.